

# SURETHERM<sup>PRO</sup> 6X

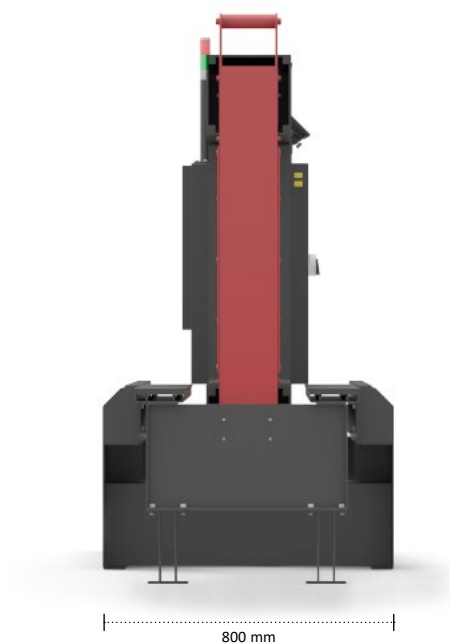
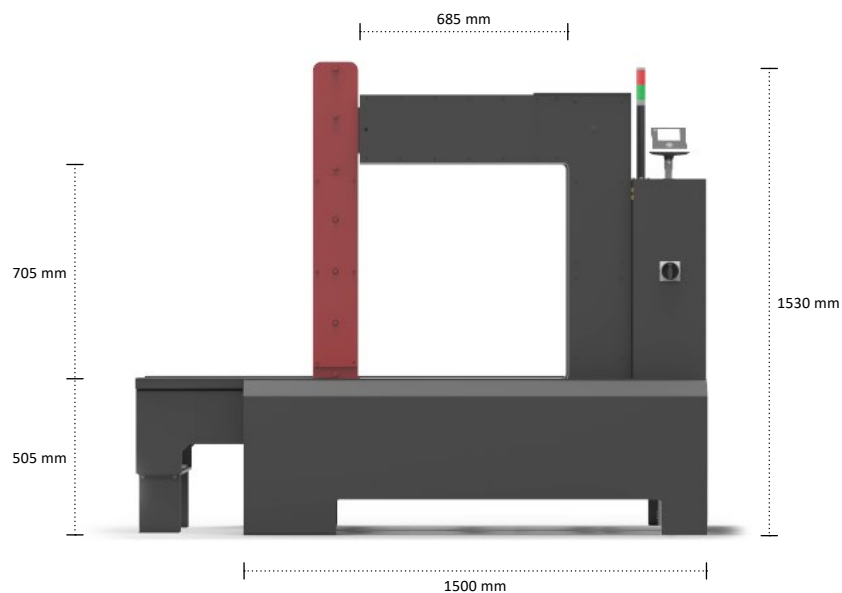


Power rating	40 kVA	Current max.	100 A
Voltage	400 - 480 - 575 V	Frequency	50 - 60 Hz

With the SURETHERM series TM Induction Heating introduced the new standard for induction heaters. The SURETHERM series are specially developed for tension free heating of bearings and gearwheels according to the industries' ever-growing standards and requirements. The unique 2 Sensor Mode will guarantee a fully controlled heating cycle. Without any extra effort, this heating method will prevent any unwanted tension in the bearing construction and changes to the metallurgic structures of gear wheels.

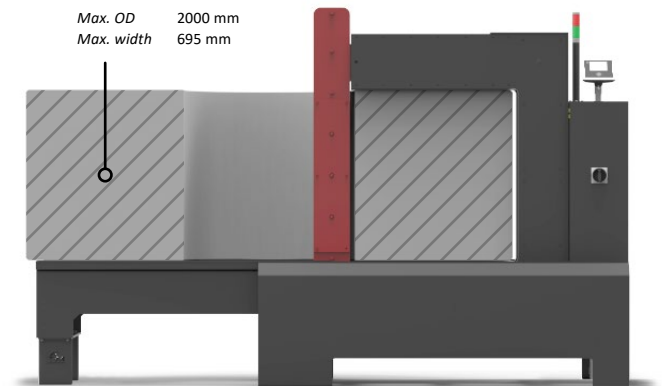
The modern touchscreen interface provides lots of settings and displays real time heating graphs in every heating mode. The graphs are downloadable through USB. Future firmware updates of both the touchscreen and the control board can be done easily through USB during the life cycle of the machine. And if you need to heat parts full power, as fast as possible, SURETHERM are the most powerful and effective low frequency induction heaters ever.

## DIMENSIONS



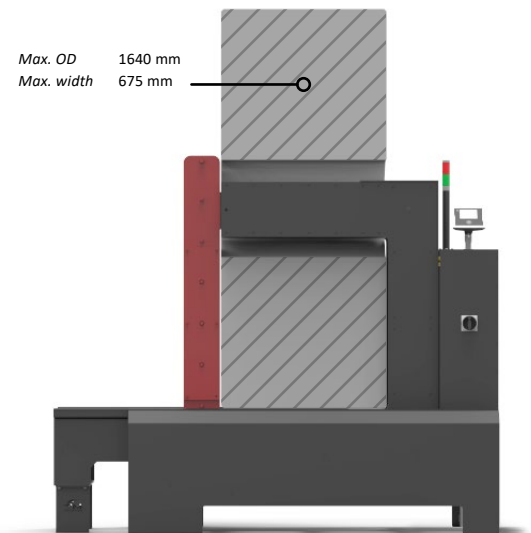
## DIMENSIONS WORKPIECE HORIZONTAL (IN MILLIMETERS)

Min. bore	ø85
Max. outer diameter	ø2000
Max. width	695



## DIMENSIONS WORKPIECE VERTICAL (IN MILLIMETERS)

Min. bore	ø400
Max. outer diameter	ø1640
Max. width	675



All extreme dimensions shown are theoretical. In practice there are multiple factors (e.g. workpiece weight, material and placement) that affect and limit the effective and proper heating of the workpiece.

## MAX. WEIGHT WORKPIECE

Bearings	1600 kg
Other	1600 kg

## CONTROLS



### 1 Sensor Mode

0 - 240 °C \*  
Power 5 - 100%

Actual temp. and power, Set temp.  
and power, Timer



### Ramp Mode

5 - 240 °C \*  
0:00 - 99:59 (mm:ss / hh:mm)

Actual temp. and power, Set temp.,  
Timer



### 2 Sensor Mode

0 - 240 °C \*  
 $\Delta T$  20 - 50 °C

Actual temp.,  $\Delta T$  and power, Set  
temp. and  $\Delta T$ , Timer



### Time Mode

0:00 - 99:59 (mm:ss / hh:mm)  
Power 5 - 100%

Actual temp. and power, Set time and  
power, Countdown timer

\* Max. 400 °C, available on custom 400 °C execution.

## OTHER

Languages	English, Spanish, German, French, Italian, Slovenian, Swedish, Russian, Korean, Croatian, Japanese
Error report	Shown in display
Heating graph	Shown in display
External interface	USB 2.0 Port
Sound signal	Buzzer
Temperature hold	Yes
Demagnetizing	< 2A/cm
Magnetic probe	2 Sensors
Thermal safety guard coil	Yes
Warranty	Max. 36 months (24 + 12)

## STANDARD YOKES

<i>Dimensions (mm)</i>	<i>Min. bore (mm)</i>
150 x 150 x 1080	ø 215

## AVAILABLE YOKES

(OPTIONAL)

<i>Dimensions (mm)</i>	<i>Min. bore (mm)</i>
60 x 60 x 1080	ø 85
80 x 80 x 1080	ø 115
100 x 100 x 1080	ø 145